

Product Information Bulletin

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FABGRIP 104 DUAL BOND SOLVENT FREE CARPET ADHESIVE**DESCRIPTION**

Fabgrip 104 is a solvent free carpet adhesive. 104 was designed to bond most woven and tufted carpets, either directly to most common interior sub-floors or approved dual bond underlay's.

CHARACTERISTICS

- * Water based
- * Solvent free
- * Low odour
- * High initial tack
- * Spreads easily
- * Economical
- * Tack up; 15-20 minutes
- * Coverage; 3-4m²/ltr
- * Available in; 15ltr pails

SURFACE PREPARATION

All subfloor surfaces shall be dry, smooth, sound and clean, free of wax, grease, oil, old adhesive, paint, curing compounds, laitance, bond breakers and all other contaminants that inhibit adequate adhesion to the sub-floor. The sub-floor must also be free from hydrostatic pressure or capillary action. The adhesive should not be used in excessive cold or hot conditions i.e. below 8°C or above 28°C.

It is recommended that highly porous timber or concrete sub-floor surfaces be primed with Primer 88 or 44 and allowed to cure before applying the adhesive.

Uneven or damaged floors should be repaired with a cementitious levelling compound. All subfloors should be tested for moisture content prior to surface priming or application of this adhesive. The moisture content of the sub-floor should not exceed 5.5% and or the relative humidity should not exceed 70%. Do not use this adhesive if the moisture content /relative humidity levels are above the acceptable standards. All subfloors should in accordance with current Australian standard installation practices.

APPLICATION**TROWEL SIZES**

Dual bond underlay to subfloor	2.4 x 2.4 x 2.4 mm "V" notched trowel
Direct stick smooth backed carpets	2.4 x 2.4 x 2.4 mm "V" notched trowel
Direct stick textured back carpets	3.2 x 1.6 x 3.2 mm "V" notched trowel
Dual bond carpet to underlay	3.2 x 1.6 x 3.2 mm "V" notched trowel

Prior to the installation please ensure that the adhesive is suitable for the floor-covering. Stir adhesive before use. Spread adhesive with the recommended "V" notched trowel. Allow the adhesive to tack up before the floor-covering is lowered into the adhesive. Once the floor-covering is lowered into the adhesive, roll the floor-covering as per manufacturer's instructions. For direct stick installations, all carpet seams must be sealed or bonded together with Holdfast Seemweld carpet seaming adhesive. Please note, for dual bond

installations, a dual bond carpet seaming tape must be used to bond all carpet seams together. Do not allow traffic for 24 hours.

NOTE

Shrinkage may occur with certain types of jute backed tufted or woven carpets. Please ensure to adjust installation methods prior to the commencement of the installation, if the floor-covering could be prone to shrinkage. Some direct stick installations of woven carpets may require carpet seaming tape for bonding of all carpet seams. Please check with the manufacturer prior to the installation.

STORAGE AND USAGE

Keep container closed and store away from sources of heat. This adhesive has a 12 month shelf life from date of manufacture, providing the container is unopened and under cover at 20°C. Do not allow adhesive to freeze, unaffected by freezing when dry.

CLEAN UP

Clean tools and equipment immediately with warm soapy water. To remove dried adhesive use Holdfast Super Cleaning Solvent.

VENTILATION

Always make sure that there is adequate ventilation when using this adhesive.

CONDITIONS OF SALE: contain a limited warranty against manufacturing defects.

NOTICE TO THE PURCHASER

All statements and technical information contained herein are based on tests we believe to be reliable but the accuracy thereof is not guaranteed. Users assume all risk and liability resulting from the use of this product and must confirm the suitability thereof by their own tests.

CONTACT POINT: Technical Manager
TELEPHONE: (02) 9316 4655