

## Product Information Bulletin

March
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**FABGRIP CONTACT 519****DESCRIPTION:**

Contact 519 is a brush/roller grade, polychloroprene solvent based adhesive. Contact 519 was especially formulated for adhering PVC and carpet to vertical surfaces. Contact 519 bonds well to the following substrates, plastic laminates, particle board, plywood, hardboard, wood, render, steel, aluminium, brick, rubber, leather and polyurethane foam.

**CHARACTERISTICS**

- \* Solvent based, highly flammable
- \* Aggressive tack
- \* High bond strength
- \* Excellent water resistance
- \* Excellent heat resistance
- \* Dry film will not support combustion
- \* Coverage; 4-6m<sup>2</sup>/ltr
- \* Available in; 20ltr, 4ltr & 1ltr containers

**SURFACE PREPARATION:**

All subfloor surfaces shall be dry, smooth, sound and clean, free of wax, grease, oil, old adhesive, paint, curing compounds, laitance, bond breakers and all other contaminants that inhibit adequate adhesion to the sub-floor. The sub-floor must also be free from hydrostatic pressure or capillary action. The adhesive should not be used in excessive cold or hot conditions i.e. below 8°C or above 28°C.

Uneven or damaged floors should be repaired with a cementitious levelling compound. All substrates should be tested for moisture content prior to the application of this adhesive. If the substrate is concrete, the moisture content should not exceed 5.5% and or the relative humidity should not exceed 70%. Do not use this adhesive if the moisture content /relative humidity levels are above the acceptable standards. All sub-floors should in accordance with current Australian standard installation practices.

**APPLICATION:**

Thoroughly stir adhesive before use. Brush on a even film of adhesive to both surfaces, for best results coat one surface from side to side and on the second surface top to bottom. Wait until touch dry (normally 10-15 mins) but no longer than 30 mins. Ensure surfaces are positioned correctly and then press the two surfaces firmly together. An instant bond will result. Maximum bond strength will develop after approximately 24-48 hours.

**HEAT REACTIVATED CONTACT BONDING: METHOD:**

After the adhesive coated surfaces have thoroughly dried (up to several hours) then heat to 82-93°C, then while hot and tacky combine and press. Leave to cool.

**HANDLING PRECAUTIONS:**

This product is flammable. Use only in well ventilated areas. Keep away from heat, sparks and naked flames. Avoid contact with skin and eyes. Avoid breathing vapours, if swallowed do not induce vomiting.

**STORAGE AND USAGE**

Use in well ventilated areas. Keep container closed, store away from sources of heat. Do not allow adhesive to freeze, unaffected by freezing when dry. This adhesive has a shelf life of 6 months from date of manufacture providing the adhesive is unopened and stored undercover at 20°C.

**VENTILATION**

Always make sure that there is adequate ventilation when using this adhesive.

**CONDITIONS OF SALE:** contain a limited warranty against manufacturing defects.

**NOTICE TO THE PURCHASER**

All statements and technical information contained herein are based on tests we believe to be reliable but the accuracy thereof is not guaranteed. Users assume all risk and liability resulting from the use of this product and must confirm the suitability thereof by their own tests.

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